



One-component clear varnish system on wood above the waterline

Surface Preparation:

Bare wood must be clean, dry and free of grease etc. Degrease with Epifanes Spray Thinner For Paint & Varnish or denatured alcohol. Wiping down with mineral or white spirits, may leave an oily residue. Do not use water. Sand the bare wood to a fresh surface with 60 - 80 grit dry abrasive paper with the grain of the wood. A block may be used to assist in fairing the surface. Finish sand with 100 - 120 grit dry abrasive paper. If desired, stain the wood at this time with a good quality oil or water based stain. Do not color the varnish itself as this will create a muddy appearance. Brush application with a good quality, clean, natural bristle brush will give good results. Try an Epifanes brush for the ultimate varnishing experience. Foam brushes are convenient on smaller projects however, are not suitable for larger jobs. "Roll and tip" is a great method for large flat areas. 3" foam roller followed by a bristle brush is the best combination.

Coats	Product	Thinner	Thinning Ratio %	Drying Time in hours	Abrasive paper grit	Abrasive paper type	Approx. coverage /	Remarks
First	Epifanes Clear Gloss	Brush Thinner For P&V	50	24 at 65F.	220	Dry	150 - 300 sq. feet	Do not sand through the stain Sand by hand. Machines can be too aggressive.
Second	Epifanes Clear Gloss	Brush Thinner For P&V	25	24 at 65F.	280	Dry	150 - 250 sq. feet	
Third	Epifanes Clear Gloss	Brush Thinner For P&V	15	24 at 65F.	320	Dry	150 - 200 sq. feet	
At least 4 more	Epifanes Clear Gloss	Brush Thinner For P&V	0 - 5	24 at 65F.	320-400	Wet or Dry	150 sq. feet	

Maintenance:

If existing coats of varnish are intact, one or more coats may be applied on a well cleaned, degreased and lightly sanded surface. For annual maintenance, apply a minimum of one or two coats of Epifanes Clear Gloss Varnish, following surface preparation instruction. The number of maintenance coats needed depends on the condition of the varnish system. Epifanes Clear Gloss Varnish may also be applied on any well cleaned, degreased and sanded two-component varnish. The weather and atmospheric conditions to which the finish is subjected will determine the amount of time between coats. An existing varnish system in poor condition must be removed. Weathered spots may be treated with a cleaning or bleaching product. If either are used, wash down the surface thoroughly with fresh water in order to remove any residue. Allow the surface to dry. Smaller spots needing repair may be filled with several coats of varnish. When an equal level has been achieved, sand to a smooth surface and apply one or more coats of varnish on the entire surface.



One-component varnish alternative on teak and oily or non-oily wood above the waterline

Surface Preparation:

Oily resinous tropical wood like teak, contains substances that may cause problems during and after finishing. i.e. slow drying or poor adhesion. These problems may be overcome by thorough and correct preparation and by the correct use of this product. Ensure that the wood is dry. Degrease the wood thoroughly with Epifanes Spray Thinner For Paint & Varnish or denatured alcohol. Do not use water. Sand the bare wood to a fresh surface with 60 - 80 grit dry abrasive paper with the grain of the wood. A block may be used to assist in fairing the surface. Finish sand with 100 - 120 grit dry abrasive paper. For oily woods, finish sand to 220 grit dry abrasive paper. Brush application with a good quality, clean, natural bristle brush will give good results. Try an Epifanes brush for the ultimate varnishing experience.

System on oily and resinous woods (i.e. teak)

Coats	Product	Thinner	Thinning Ratio %	Drying Time	Abrasive if desired	Abrasive	Cvge./liter	Remarks
First	Epifanes WFG	Thinner P&V	25	24 at 65F.	320	Dry	130 sq. feet	Next coat within 72 hours does not need sanding.
4 more	Epifanes WFG	Thinner P&V	0-5	24 at 65F.	400	Wet or dry	130 sq. feet	

System on non-oily and non-resinous woods

First	Epifanes WFG	Thinner P&V	50	24 at 65F.	220	Dry	200-250 sq. ft.	Next coat within 72 hours does not need sanding.
Second	Epifanes WFG	Thinner P&V	25	24 at 65F.	280	Dry	160-200 sq. ft.	
Third	Epifanes WFG	Thinner P&V	15	24 at 65F.	280	Wet or Dry	130-160 sq. ft.	
At least 4 more	Epifanes WFG	Thinner P&V	0 - 5	24 at 65F.	400	Wet or Dry	130 sq. ft.	

Maintenance:

If the existing coats of Wood Finish gloss are intact and only a decrease of gloss is noticed, one or more coats may be applied on a well cleaned, degreased and sanded surface. Prepare the surface with 320 grit wet or dry abrasive paper. For the annual maintenance of Wood Finish Gloss over non-oily woods, apply a minimum of one or two coats, on a well cleaned, degreased and sanded surface.



One-component Rapidclear system on wood above the waterline

Surface Preparation:

Bare wood must be clean, dry and free of grease etc. Degrease with Epifanes Spray Thinner For Paint & Varnish or denatured alcohol. Wiping down with mineral or white spirits, may leave an oily residue. Do not use water. Sand the bare wood to a fresh surface with 60 - 80 grit dry abrasive paper with the grain of the wood. A block may be used to assist in fairing the surface. Finish sand with 100 - 120 grit dry abrasive paper. Brush application with a good quality, clean, natural bristle brush will give good results. Try an Epifanes brush for the ultimate varnishing experience. Foam brushes are convenient on smaller projects however, are not suitable for larger jobs. "Roll and tip" is a great method for large flat areas. 3" foam roller followed by a bristle brush is the best combination.

Coats	Product	Thinner	Thinning Ratio %	Drying Time in hours	Abrasive paper grit	Abrasive paper type	Approx. coverage /	Remarks
First	Epifanes Rapidclear	N/A	N/A	5-6 at 65F.	N/A	N/A	150 sq. feet	
Second	Epifanes Rapidclear	N/A	N/A	5-6 at 65F.	N/A	N/A	150 sq. feet	
Third	Epifanes Rapidclear	N/A	N/A	5-6 at 65F.	N/A	N/A	150 sq. feet	
Fourth & Fifth	Epifanes Rapidclear	N/A	N/A	5-6 at 65F.	N/A	N/A	150 sq. feet	

Maintenance:

If existing coats of Rapidclear are intact, one or more coats may be applied on a well cleaned, and degreased surface. For annual maintenance, apply a minimum of one or two coats of Epifanes Rapidclear. The number of maintenance coats needed depends on the condition of the Rapidclear system. The weather and atmospheric conditions to which the finish is subjected will determine the amount of time between maintenance coats. Bare or weathered areas may be treated with a cleaning or bleaching product. If either are used, wash down the surface thoroughly with fresh water in order to remove any residue. Allow the surface to dry. Sand and apply three coats of Rapidclear as per instructions.



One-component Rapidcoat system on wood above the waterline

Surface Preparation:

Bare wood must be clean, dry and free of grease etc. Degrease with Epifanes Spray Thinner For Paint & Varnish or denatured alcohol. Wiping down with mineral or white spirits, may leave an oily residue. Do not use water. Sand the bare wood to a fresh surface with 60 - 80 grit dry abrasive paper with the grain of the wood. A block may be used to assist in fairing the surface. Finish sand with 100 - 120 grit dry abrasive paper. Brush application with a good quality, clean, natural bristle brush will give good results. Try an Epifanes brush for the ultimate varnishing experience. Foam brushes are convenient on smaller projects however, are not suitable for larger jobs. "Roll and tip" is a great method for large flat areas. 3" foam roller followed by a bristle brush is the best combination.

Coats	Product	Thinner	Thinning Ratio %	Drying Time in hours	Abrasive paper grit	Abrasive paper type	Approx. coverage /	Remarks
First	Epifanes Rapidcoat	N/A	N/A	5-6 at 65F.	N/A	N/A	150 sq. feet	If using as a stain prior to varnish, apply, leave for a few minutes and rub out with a clean rag.
Second	Epifanes Rapidcoat	N/A	N/A	5-6 at 65F.	N/A	N/A	150 sq. feet	
Third	Epifanes Rapidcoat	N/A	N/A	5-6 at 65F.	N/A	N/A	150 sq. feet	
Fourth (optional)	Epifanes Rapidcoat	N/A	N/A	5-6 at 65F.	N/A	N/A	150 sq. feet	

Maintenance:

If existing coats of Rapidcoat are intact, one or more coats may be applied on a well cleaned, and degreased surface. For annual maintenance, apply a minimum of one or two coats of Epifanes Rapidcoat. The number of maintenance coats needed depends on the condition of the Rapidcoat system. The weather and atmospheric conditions to which the finish is subjected will determine the amount of time between maintenance coats. Bare or weathered areas may be treated with a cleaning or bleaching product. If either are used, wash down the surface thoroughly with fresh water in order to remove any residue. Allow the surface to dry. Sand and apply three coats of Rapidcoat as per instructions.



One-component matte varnish alternative on teak and oily or non-oily wood above the waterline

Surface Preparation:

Fill the bare wood to a smooth surface with Epifanes Clear Gloss Varnish, Epifanes Wood Finish Gloss or Epifanes Polyurethane Clear Gloss. Approx. 3 - 4 coats. These sealer coats provide maximum durability and U.V. protection (see leaflet on Clear Gloss Varnish, Wood Finish Gloss or Polyurethane Clear Gloss for application instructions). A build up of gloss also produces a finish with more depth and clarity. After build up, degrease with Epifanes Spray Thinner For Paint & Varnish or denatured alcohol and sand coat with 320 or 400 grit wet or dry abrasive paper. Brush application with a good quality, clean, natural bristle brush will give good results. Try an Epifanes brush for the ultimate varnishing experience. Foam brushes are convenient on smaller projects however, are not suitable for larger jobs. "Roll and tip" is a great method for large flat areas. 3" foam roller followed by a bristle brush is the best combination.

Coats	Product	Thinner	Thinning Ratio %	Drying Time in hours	Abrasive paper grit	Abrasive paper type	Approx. coverage /	Remarks
First	Epifanes Woodfinish Matte	Brush Thinner For P & V	0 - 5	12 at 65F.	320 - 400	Wet or Dry	140 sq. feet	Always stir
Second	Epifanes Woodfinish Matte	Brush Thinner For P & V	0 - 5	12 at 65F.	400	Wet or Dry	140 sq. feet	If recoated within 72 hours sanding is not required.

Maintenance:

If existing coats of varnish are intact, one or more coats of Epifanes Woodfinish Matte may be applied on a well cleaned, degreased and lightly sanded surface. An existing varnish system in poor condition must be removed. Weathered spots may be treated with a cleaning or bleaching product. If either are used, wash down the surface thoroughly with fresh water in order to remove any residue. Allow the surface to dry. Smaller spots needing repair may be filled with several coats of Woodfinish Gloss or Clear Gloss Varnish. When an equal level has been achieved, sand to a smooth surface and apply one or more coats of Woodfinish Matte on the entire surface.



One-component interior satin varnish system on wood above the waterline

Surface Preparation:

Fill the bare wood to a smooth surface with Epifanes Clear Gloss Varnish, Epifanes Wood Finish Gloss or Epifanes Polyurethane Clear Gloss. Approx. 3 - 4 coats. These sealer coats provide maximum durability and U.V. protection (see leaflet on Clear Gloss Varnish, Wood Finish Gloss or Polyurethane Clear Gloss for application instructions). A build up of gloss also produces a finish with more depth and clarity. After build up, degrease with Epifanes Spray Thinner For Paint & Varnish or denatured alcohol and sand coat with 320 or 400 grit wet or dry abrasive paper. Brush application with a good quality, clean, natural bristle brush will give good results. Try an Epifanes brush for the ultimate varnishing experience. Foam brushes are convenient on smaller projects however, are not suitable for larger jobs. "Roll and tip" is a great method for large flat areas. 3" foam roller followed by a bristle brush is the best combination.

Coats	Product	Thinner	Thinning Ratio %	Drying Time in hours	Abrasive paper grit	Abrasive paper type	Approx. coverage /	Remarks
First	Rubbed Effect Interior Varnish	Brush Thinner For P & V	0 - 5	12 at 65F.	320 - 400	Wet or Dry	140 sq. feet	Always stir
Second	Rubbed Effect Interior Varnish	Brush Thinner For P & V	0 - 5	12 at 65F.	320 - 400	Wet or Dry	140 sq. feet	Always stir

Maintenance:

If existing coats of varnish are intact, one or more coats of Epifanes Rubbed Effect Interior Varnish may be applied on a well cleaned, degreased and lightly sanded surface. An existing varnish system in poor condition must be removed. Weathered spots may be treated with a cleaning or bleaching product. If either are used, wash down the surface thoroughly with fresh water in order to remove any residue. Allow the surface to dry. Smaller spots needing repair may be filled with several coats of varnish. When an equal level has been achieved, sand to a smooth surface and apply one or more coats of Rubbed Effect Varnish on the entire surface.



Two-component clear varnish system on wood above the waterline

Surface Preparation:

Bare wood must be clean, dry and free of grease etc. Degrease with Epifanes Spray Thinner For Paint & Varnish or denatured alcohol. Wiping down with mineral or white spirits, may leave an oily residue. Do not use water. Sand the bare wood to a fresh surface with 60 - 80 grit dry abrasive paper with the grain of the wood. A block may be used to assist in fairing the surface. Finish sand with 100 - 120 grit dry abrasive paper. If desired, stain the wood at this time with a good quality water based stain. Do not color the varnish itself as this will create a muddy appearance. Brush application with a good quality, clean, natural bristle brush will give good results.

Coats	Product	Thinner	Thinning Ratio %	Drying Time in hours	Abrasive paper grit	Abrasive paper type	Approx. coverage /	Remarks
First	Epifanes PUCG	Brush Thinner For	10-15	24 at 65F.	220	Dry	130 sq. feet	If recoated within 48 hours, sanding is not required.
Second	Epifanes PUCG	Brush Thinner For	10-15	24 at 65F.	280	Dry	130 sq. feet	
Third	Epifanes PUCG	Brush Thinner For	0-10	24 at 65F.	320	Dry	130 sq. feet	
At least 3 more	Epifanes PUCG	Brush Thinner For	0-5	24 at 65F.	320-400	Wet or Dry	130 sq. feet	

Maintenance:

If existing coats of varnish are intact, one or more coats may be applied on a well cleaned, degreased and lightly sanded surface. Alternatively, the last two coats of Epifanes Polyurethane Clear Gloss Varnish may be replaced with two coats of Epifanes Clear Gloss Varnish. Allow 24 hours between coats and sand with 320-400 grit wet or dry abrasive paper. The one-component finish may be preferred if a more elastic topcoat is desired or required. The one-component finish also provides easier maintenance.



Two-component interior satin varnish system on wood above the waterline

Surface Preparation:

Fill the bare wood to a smooth surface with Epifanes Polyurethane Clear Gloss. Approx. 3 - 4 coats. These sealer coats provide maximum durability and U.V. protection (see leaflet on Polyurethane Clear Gloss for application instructions). A build up of gloss also produces a finish with more depth and clarity. After build up, degrease with Epifanes Spray Thinner For Paint & Varnish or denatured alcohol and sand coat with 320 or 400 grit wet or dry abrasive paper. Brush application with a good quality, clean, natural bristle brush will give good results. Try an Epifanes brush for the ultimate varnishing experience.

Coats	Product	Thinner	Thinning Ratio %	Drying Time in hours	Abrasive paper grit	Abrasive paper type	Approx. coverage /	Remarks
First	Epifanes Polyurethane Clear Satin	Brush Thinner For Polyurethane	0 - 5	24 at 65F.	320 - 400	Wet or Dry	130 sq. feet	If recoated within 48 hours, sanding is not required.
Second	Epifanes Polyurethane Clear Satin	Brush Thinner For Polyurethane	0 - 5	24 at 65F.	320 - 400	Wet or Dry	130 sq. feet	

Maintenance:

If existing coats of varnish are intact, one or more coats may be applied on a well cleaned, degreased and lightly sanded surface. Alternatively, the last two coats of Epifanes Polyurethane Clear Satin Varnish may be replaced with two coats of Epifanes Rubbed Effect Interior Varnish. Allow 24 hours between coats and sand with 320 - 400 grit wet or dry abrasive paper. The one-component finish may be preferred if a more elastic topcoat is desired or required. The one-component finish also provides easier maintenance.

Two-component PP Varnish Extra system

Surface Preparation: Bare wood must be dry and free of grease, etc. Degrease with Epifanes Spraythinner for Paint & Varnish or denatured alcohol. Do not use water. Sand bare wood with 60-80 grit abrasive paper with the grain of the wood. Subsequently sand with grits from 100 to 220. Brush application with a clean, longhaired bristle brush of good quality.

INTERIOR:

Number of Coats	Thinner	Thinning Ratio % (brush/roller)	Abrasive Grit	Sanding	Recoat Time 65F.	Notes
First	Thinner for PP Varnish	5 - 10	n/a	n/a	Within 24 hours, no sanding required	Can be recoated after 5 hours
Second	Thinner for PP Varnish	5	280 Dry	After 24 hours	Within 24 hours, no sanding required	Can be recoated after 5 hours
Third	Thinner for PP Varnish	0 - 5	360 Wet or Dry	After 24 hours	Within 24 hours, no sanding required	Can be recoated after 5 hours
More as needed	Thinner for PP Varnish	0 - 5	360 Wet or Dry	After 24 hours	Within 24 hours, no sanding required	Can be recoated after 5 hours

EXTERIOR:

Number of Coats	Thinner	Thinning Ratio % (brush/roller)	Abrasive Grit	Sanding	Recoat Time 65F.	Notes
First	Thinner for PP Varnish	5 - 10	n/a	n/a	Within 24 hours, no sanding required	Can be recoated after 5 hours
Second	Thinner for PP Varnish	5	280 Dry	After 24 hours	Within 24 hours, no sanding required	Can be recoated after 5 hours
Third	Thinner for PP Varnish	0 - 5	n/a	n/a	Within 24 hours, no sanding required	Can be recoated after 5 hours
Fourth	Thinner for PP Varnish	0 - 5	(see below)	After 24 hours	n/a	Must be topcoated

When a satin finish is desired: Sand last coat to 220 grit, apply one or more coats of Epifanes Rubbed Effect Interior Varnish. Sand between coats with 320 grit wet or dry abrasive paper. If desired, replace Rubbed Effect with Epifanes Polyurethane

After the fourth coat, sand with 220 grit wet or dry abrasive paper (if topcoating with a one-component product) or 320 wet or dry (if topcoating with a two-component product). Topcoat with three or more coats of Epifanes Clear Gloss Varnish,



Finishing Epifanes Yacht Enamel

Surface Preparation: See leaflet “Surface Preparation”. **Primer System:** Further details on various Epifanes Primers Sheets

	Wood / Plywood	Fiberglass	Steel	Aluminum
Primer	Werdol Woodprimer	Epifanes Fiberglass Primer	Werdol Metalprimer	Epifanes Washprimer AQ +Epifanes Epigrond
Thinner	Epifanes Thinner P & V	Epifanes Thinner P & V	Epifanes Thinner P & V	n/a
Thinning Ratio	0-5%	0-5%	0-5%	n/a
Number of Coats	one or two	one or two	at least three	one
Drying Time	24 hours	24 hours	24 hours	24-48 hours
Sanding Grit	180-220 dry	320 dry	220 dry	n/a

Topcoat	Product	Thinner (brush/roller)	Thinning Ratio %	Drying time in hours at 65 F.	Abrasive Paper Grit	Type	Coverage per ltr.		Airspray	Airless
First	Epifanes Yacht Enamel	Epifanes Brush- thinner P & V	5	24	360	Wet	160 sq. ft. 15 sq. m.	Thinner	Sprayth. P.V	Sprayth. P.V
At least two	Epifanes Yacht Enamel	Epifanes Brush- thinner P & V	0-5	24	400	Wet	160 sq. ft. 15 sq. m.	Ratio	15-20%	5-10%
								Viscosity	20-24 sec.	35-50 sec.
								DIN	Cup 4	Cup 4
								Nozzle	1.6-1.8 mm	0.011-0.013”
								Pressure	2-3 bar	80-100 bar

Maintenance: If existing paint system is intact and only loss of gloss is noticed, one or more fresh coats Epifanes Yacht Enamel may be applied on a well cleaned degreased surface that is sanded with 320 grit wet or dry abrasive paper. A paint system in poor condition must be removed.



Finishing Epifanes Monourethane

Surface Preparation: See leaflet Surface Preparation **Primer System:** Further details on various Epifanes Primers Sheets

	Marine Plywood	Fiberglass	Steel	Aluminum
Primer	Werdol Woodprimer	Epifanes Fiberglass Primer	Werdol Metalprimer	Epifanes Washprimer AQ +Epifanes Epigronnd
Thinner	Epifanes Thinner P & V	Epifanes Thinner P & V	Epifanes Thinner P & V	n/a
Thinning Ratio	0-5%	0-5%	0-5%	n/a
Number of Coats	one or two	one or two	at least three	one
Drying Time	24 hours	24 hours	24 hours	24-48 hours
Sanding Grit	180-220 dry	320 dry	220 dry	n/a

Top-Coat	Product	Thinner (brush/roller)	Thinning Ratio %	Drying time at 65 F.	Abrasive Paper Grit Type		Coverage per ltr.		Airspray	Airless
								Thinner	Sprayth. P.V	Sprayth. P.V
First	Epifanes Monourethane	Epifanes Brush-thinner P & V	5	24 hours	320	Wet	160 sq. ft. 15 sq. m.	Ratio	10-15%	5-10%
At least two	Epifanes Monourethane	Epifanes Brush-thinner P & V	0-5	24 hours	400	Wet	160 sq. ft. 15 sq. m.	Viscosity	18-22 sec.	35-50 sec.
								DIN	Cup 4	Cup 4
								Nozzle	1.5-1.8 mm	0.011-0.013"
								Pressure	2-3 bar	80-100 bar

Maintenance: If existing paint system is intact and only loss of gloss is noticed, one or more fresh coats of Epifanes Monourethane may be applied on a well cleaned degreased surface that is sanded with 320 grit wet or dry abrasive paper. A paint system in poor condition must be removed.



Epifanes Polyurethane Topcoat

Surface Preparation: See leaflet “Surface Preparation”.

Primer System: Further details on applicable Epifanes Primer Sheets.

	Marine Plywood	Fiberglass	Steel	Aluminum
Primer	Epifanes Epoxy Primer	Epifanes Epoxy Primer	Epifanes Epoxy Primer	Epifanes Washprimer AQ
Thinner	Epifanes Thinner D-601	Epifanes Thinner D-601	Epifanes Thinner D-601	n/a
Thinning Ratio	0-5%	0-5%	0-5%	n/a
Number of Coats	one or two	one	at least three	one
Drying Time	24 hours	24 hours	12 hours	2-48 hours
Sanding Grit	220 dry	220 dry	220 dry	n/a

Coats	Product	Thinner (brush/roller)	Thinning Ratio %	Drying time in hours at 65F.	Abrasive Paper Grit Type	Coverage per kg.	Airspray
At Least Three	Epifanes Polyurethane Topcoat	Epifanes P.U. Brusthinner	0-5	24	320 Wet	130 sq. ft.	Epifanes Polyurethane
							Ratio 10%
							Viscosity 20-22 sec. DIN cup 4
							Nozzle 1.6-1.8 mm
							Pressure 2-3 bar

If existing paint system is intact and only loss of gloss is noticed, one or more fresh coats of Epifanes Polyurethane Topcoat may be applied on a well cleaned, degreased surface that is sanded with 320 grit wet or dry abrasive paper. If required use Epifanes Epoxy Primer first. A paint system in poor condition must be removed. If subsequent coat is applied within 48 hours, sanding between coats is not necessary. The application by airless spray is not advised.

Surface Preparation: See leaflet “Surface Preparation”. **Primer System:** Further details on various Epifanes Primers Sheets

	Wood / Plywood	Fiberglass	Steel	Aluminum
Primer	Werdol Woodprimer	Epifanes Fiberglass Primer	Werdol Metalprimer	Epifanes Washprimer AQ +Epifanes Epigrond
Thinner	Epifanes Thinner P & V	Epifanes Thinner P & V	Epifanes Thinner P & V	n/a
Thinning Ratio	0-5%	0-5%	0-5%	n/a
Number of Coats	one or two	one or two	at least three	one
Drying Time	24 hours	24 hours	24 hours	24-48 hours
Sanding Grit	180-220 dry	320 dry	220 dry	n/a

Topcoat	Product	Thinner (brush/roller)	Thinning Ratio %	Drying time in hours at 65 F.	Abrasive Paper		Coverage per ltr.			
					Grit	Type		Airspray	Airless	
First	Epifanes Nautiforte	Epifanes Brush- thinner P & V	5	24	360	Wet	150 sq. ft. 14 sq. m.	Thinner	Sprayth. P.V	Sprayth. P.V
								Ratio	20%	5%
At least two	Epifanes Nautiforte	Epifanes Brush- thinner P & V	0-5	24	400	Wet	150 sq. ft. 14 sq. m.	Viscosity	20-22 sec.	35-50 sec.
								DIN	Cup 4	Cup 4
								Nozzle	0.12-0.16 mm	0.011-0.013”
								Pressure	2-3 bar	80-100 bar

Maintenance: If existing paint system is intact and only loss of gloss is noticed, one or more fresh coats Epifanes Nautiforte may be applied on a well cleaned degreased surface that is sanded with 320 grit wet or dry abrasive paper. A paint system in poor condition must be removed.